

## Non-hazardous Microemulsion – an Alternative to Solvent Based Cleaners

### Innovation

Scientists at the Forschungszentrum Jülich in Germany developed a microemulsion containing a special admixture and hence only very low amounts of surfactants. The big advantage of the microemulsion is that it does not have to be labeled. The microemulsion could be of interest for B-to-C and/or to B-to-B activities. It could be used as solvent-free brush cleaner in the Do-it-Yourself sector or in cosmetics. In the B-to-B field it could be used for cleaning industrial parts or as cutting and grinding fluid or hydraulic fluid.

### Technology

Microemulsions are composed of two in principle immiscible liquids, usually water and oil, and one emulsifier preventing phase separation (surfactant). In contrast to normal emulsions microemulsions do not demulsify to their components, i.e. remain thermodynamically stable and appear to be transparent. The right choice of oils and surfactants has an effect on temperature stability and microstructures. At Forschungszentrum Jülich scientists were successful in formulating a microemulsion free of labeling. The patented microemulsion contains a special polymer allowing a considerably reduced content of surfactants ("booster").

### Features

- Removes water-based paint, varnishes, adhesives, silicone, acrylic sealant
- Removes dirt on surfaces originating from resin and/or fat as well as stains from fabrics
- Substitutes solvent based cleaners for example used for cleaning industrial parts, in household (e.g. baking oven cleaner) and in cosmetics
- Not subject to labeling, not poisonous, not harmful to health, odorless
- Stable over a wide temperature range (32°F-113°F and more)
- Flash point >212°F
- In essence devoid of volatile organic compounds (VOCs), permitting considerable time to react without the danger of evaporation of the emulsion
- Low water pollution class providing advantages for transport and storage
- Does not dehydrate but leaves a pleasant feeling on the skin
- Economical formulation because water is the main component
- Vegetable oil based and biodegradable
- Composition may be modified and adjusted to new fields of application, use of other oils and surfactants may lead to different features

## Development status

The microemulsion can be used everywhere where solvents are common today, for example for removing non-water-soluble remains and impurities (e.g. paint, adhesives). It is an interesting alternative to conventional solvent-containing cleaners which are harmful to the environment and health.



**Fig.1:** Brush cleaner test with an off-the-shelf brush cleaner, containing large amounts of volatile solvents (photo 3, left) and a cleaner based on the microemulsion developed at the Forschungszentrum Jülich (photo 3, right).

## Patents

European patent EP 1937795, filed on September 15, 2006, granted on June 01, 2011.

European patent application EP 2253698, filed on September 15, 2006.

Other patent applications, also in the United States, are in preparation.

## Application

- Cleaning of industrial parts in fields still using solvents today (e.g. circuit boards, nozzles, stainless steel cannulas, automobile industry etc.)
- Hydraulic oils, e.g. in fields requiring rigid fire protection (mining) or special environmental requirements (forestry)
- Grinding and/or cutting fluids

## Next Steps

Forschungszentrum Jülich is interested in licensing and/or R&D cooperation.

## Contact

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